

ATW Connection Kit Operation & Installation Manual

ATW-A01

No. 0150535502

- Please read this manual carefully before installation.
- Keep this operation manual for future reference.

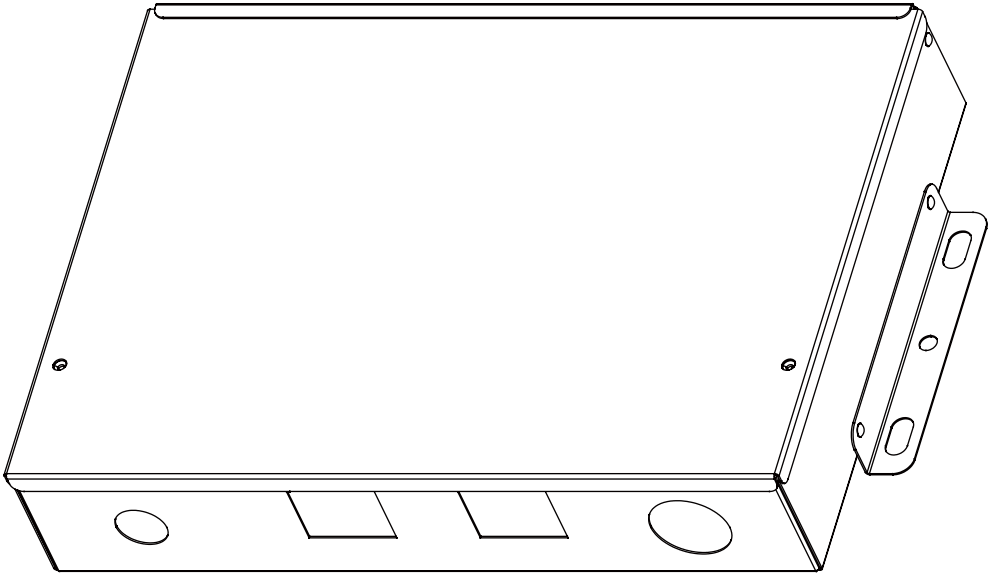
Original instructions

User Manual

Contents

Illustration of model	1
Safety	2
Installation procedure	5
Electrical wiring.....	7
Move and scrap the air conditioning.....	13

Illustration of model



Safety

- If the connection kit is transferred to a new user, this manual shall be transferred to the user, together with the conditioner.
- Before installation, be sure to read Safety Considerations in this manual for proper installation.
- The safety considerations stated below is divided into “⚠Warning” and “⚠Attention”. The matters on severe accidents caused from wrong installation, which is likely to lead to death or serious injury, are listed in “⚠Warning”. However, the matters listed in “⚠Attention” are also likely causing the severe accidents. In general, both of them are the important items related to the security, which should be strictly abided by.
- After the installation, perform test run to make sure everything is in normal conditions, and then operate and maintain the connection kit in accordance with the user manual. The user manual should be delivered to the user for proper keeping.

⚠Warning

- Please ask the special maintenance station for installation and repair. Water leakage, electric shocks or fire accidents might be caused from improper installation if you conduct the installation by your own.
- The installation should be conducted properly according to this manual. Water leakage, electric shocks or fire accidents might be caused from improper installation.
- Please make sure to install the connection kit on the place where can bear the weight of the connection kit. The connection kit can't be installed on the grids such as the non-special metal burglar-proof net. The place with insufficient support strength might cause the dropdown of the machine, which may lead to personal injuries.
- The installation should be ensured against typhoons and earthquakes, etc. The installation unconformable to the requirements will lead to accidents due to the turnover of the machine.
- Specific cables should be used for reliable connections of the wirings. Please fix the terminal connections reliably to avoid the outside force applied on the cables from being impressed on the cables. Improper connections and fixings might lead to such accidents as heating or fire accidents.
- Correct shapes of wirings should be kept while the embossed shape is not allowed. The wirings should be reliably connected to avoid the cover and the plate of the electrical cabinet clipping the wiring. Improper installation might cause such accidents as heating or fire accidents.
- While placing or reinstalling the connection kit, except the specific refrigerant (R410A), don't let the air go into the refrigeration cycle system. The air in the refrigeration cycle system might lead to the cracking or personal injuries due to abnormal high pressure of the refrigeration cycle system.
- During installation, please use the accompanied spare parts or specific parts. If not, water leakage, electric shocks, fire accidents or refrigerant leakage might be caused.
- During installation, if refrigerant leakage occurs, ventilation measures should be taken, for the refrigerant gas might generate harmful gases upon contacting the flame.

Safety

- After installation, check if any refrigerant leakage exists. If the refrigerant gas leaks in the room, such things as air blowing heaters and stoves, etc. may generate harmful gases.
- Don't install the connection kit at the places where the flammable gases may leak. In case the gas leakage occurs around the machine, such accidents as fire disasters may be caused.
- The refrigerant gas pipe, HP gas pipe and liquid pipe should be heat insulated to preserve heat. For inappropriate heat insulation, the water caused from the condensation will drop to get the article at home wet.
- The electrical construction shall be implemented by the correspondingly qualified personnel in accordance with electrical construction standards, local electrical laws as well as specifications. Moreover, dedicated circuit must be used, rather than the wire pin. Insufficient capacity of the wire circuit and unprepared construction (if any) may cause electric shock, fires, etc.
- During the process of grounding, the ground wire cannot be connected to the gas pipe, water pipe, lightning rod or ground wire of the telephone. Incomplete grounding may cause electric shock, fires, etc.
- Install residual-current circuit breaker, or electric shock, fires, etc. will occur.
- When contacting electrical components, ensure they are powered off. Contacting the live part may result in the danger of electric shock.
- If there is leakage of the refrigerant gas flow during operation, refrigerant gas is required. If the refrigerant gas contacts any fire, poisonous gases will be produced.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Children should be supervised to ensure that they do not play with the appliance.
- This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.
- The appliances are not intended to be operated by means of an external timer or separate remote-control system.
- Keep the appliance and its cord out of reach of children less than 8 years.

Safety

Attention

- The connection kit should be effectively grounded. Electric shocks may occur if the connection kit is ungrounded or inappropriately grounded. The wire for earthing shouldn't be connected to the connections on the gas pipe, water pipe, lightning rod or telephone.
- The breaker for electricity leakage should be mounted. If not, accidents such as electric shocks may happen.
- The installed connection kit should be checked for electricity leakage by being powered.
- After installation, all cassette concealed connection kits should be trial-tested. After the proper operation of the machine, other fitments can be made.
- When installing the connection kit, please fix the box and connecting pipes in an efficient way to avoid shaking when changing connection kit.
- If the ambient humidity is over 80%, when the water discharge hole is blocked or the filter becomes dirty, or airflow speed change, there may be leads to condensing water drop down, and at the same time there may be some drops of water spit out.
- Keep the connection kit, power supply wiring, conductor, etc. at least 1 m away from the TV and radio to avoid image interference and noise. However, sometimes there is still noise when the distance is over 1 m due to the different states of radio waves.
- Try to install connection kit where the fluorescent lamp is far away.
- When wireless devices are being installed, the distance that the signal from the controller will reach may be shortened in a room with a fluorescent lamp that is turned on in an electric way (frequency conversion or rapid start).

Prohibitions

- Do not use components other than the fuse of proper capacity, such as metal wire and copper wire, which will cause fires and other faults if used instead of the fuse.
- When doing the cleaning and maintenance, make sure that the operation has been stopped and the manual power switch is in the off position.
- Do not use appliances such as water heater near the connection kit. Using appliances producing steam near the connection kit may lead to accidents such as water leakage, electric leakage and short circuit when the cooling system is in operation.

Installation procedure

Do not install at such places

1. A place that is filled with mineral oil, a kitchen which has oil and steam everywhere, etc., which may cause degradation, falling off and water leakage of the resinous components.
2. A place with corrosive gases such as sulphurous acid gas, which will lead to the corrosion of the copper tube, welding joint, etc., causing refrigerant leakage.
3. A place where machines give out electromagnetic waves, which will lead to abnormality and improper function of the control system.
4. A place with possible leakage of combustible gases, floating of carbon fiber and combustible dust and use of volatile combustible substances such as diluents, the accumulation of which around the machine set will lead to fires.
5. A place where small animals inhabit, whose contacting the inner electrical components may cause faults, smoking, outbreak of a fire, etc.
6. A coastal place with high salinity and a place with great variation in voltage such as a factory, which may cause faults to vehicles and ships.

Mounting dimension

Mounting dimensions are shown in the Fig.1.

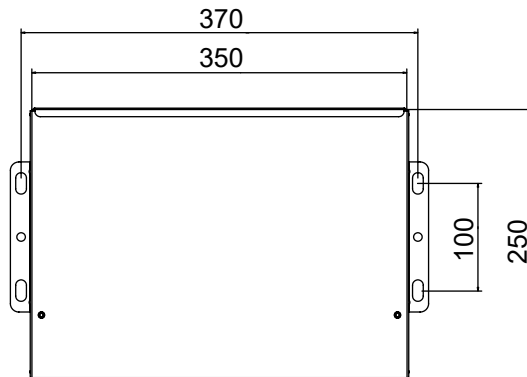


Fig.1

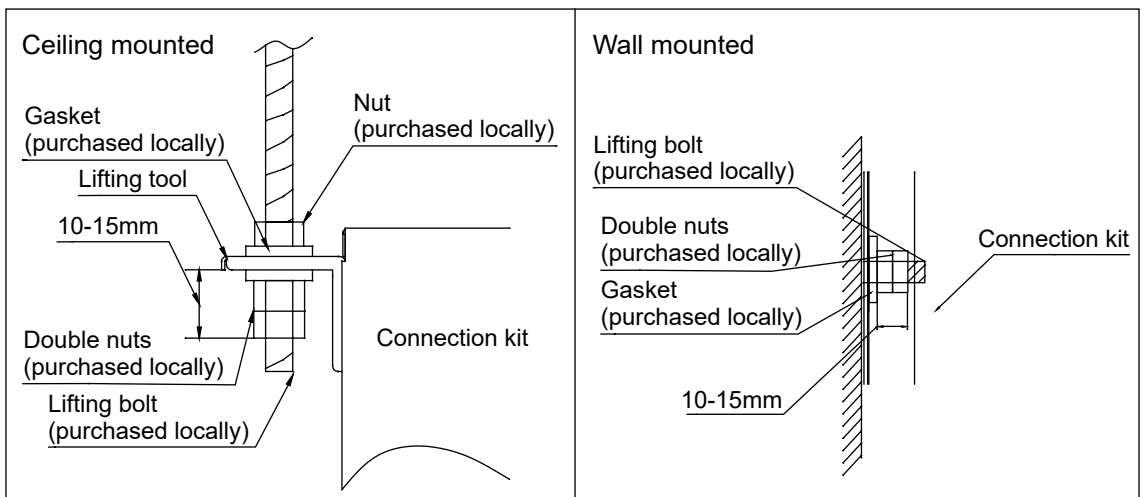


Fig.2

Installation procedure

Install the lifting tools on the lifting bolts according to the instruction of the Fig.2.

Be sure to follow the stipulations on products locally purchased to use nuts (M8 or M10 of 3 pieces for 4 positions) and gaskets (M8 with the outer diameter of 24~28 mm and M10 with that of 30~34 mm of 2 pieces for 4 positions) on the upper and lower sides of the lifting tools.

<Note>

Be sure that the product must be installed with the top surface (the oblique surface in the Fig.2) upward, or it will not work well and increase the working noise.

Electrical wiring

⚠ Warning

- Electrical construction should be made with specific mains circuit by the qualified personnel according to the installation instruction. Electric shock and fire may be caused if the capacity of power supply is not sufficient.
- During arranging the wiring layout, specified cables should be used as the mains line, which accords with the local regulations on wiring. Connecting and fastening should be performed reliably to avoid the external force of cables from transmitting to the terminals. Improper connection or fastness may lead to burning or fire accidents.
- There must be the ground connection according to the criterion. Unreliable grounding may cause electrical shocks. Do not connect the grounding line to the gas pipe, water pipe, lightning rod and telephone line.

⚠ Attention

- Only copper wire can be used. Breaker for electric leakage should be provided, or electric shock may occur.
- The wiring of the mains line is of Y type. The power plug L should be connected to the live wire and plug N connected to null wire while \oplus should be connected to the ground wire. For the type with auxiliary electrically heating function, the live wire and the null wire should not be misconnected, or the surface of electrical heating body will be electrified. If the power line is damaged, replace it by the professional personnel of the manufacturer or service center.
- The power line of connection kits should be arranged according to the installation instruction of connection kits.
- The electrical wiring should be out of contact with the high-temperature sections of tubing as to avoid melting the insulating layer of cables, which may cause accidents.
- After connected to the terminal tier, the tubing should be curved into be a U-type elbow and fastened with the pressing clip.
- Controller wiring and refrigerant tubing can be arranged and fixed together.
- The machine can't be powered on before electrical operation. Maintenance should be done while the power is shut down.
- Seal the thread hole with heat insulating materials to avoid condensation.
- Signal line and power line are separately independent, which can't share one line. [Note: the power line, signal line are provided by users. Parameters for power lines are shown as below: $3 \times (1.0-1.5) \text{ mm}^2$; parameters for signal line: $2 \times (0.75-1.25) \text{ mm}^2$ (shielded line)]
- Connection kits and outdoor units should be connected to the power source separately. All connection kits must share one single electrical source, but its capacity and specifications should be calculated. Indoor & outdoor units should be equipped with the power leakage breaker and the overflow breaker.
- Connection kit can be installed in multiple, named as unit A, unit B.... Pay attention to the marks on the terminal block when connecting the outdoor unit with the indoor unit. Refer to wiring example as described in 5-2 while ensuring correct connection. In addition, the operation will be abnormal when the wiring and the tubing between indoor and outdoor machine sets are installed in different refrigerant systems.
- Energization is not to be done before it's confirmed that the connection kit have completely installed and that the outdoor and indoor installation is completed.

Electrical wiring

Wiring instructions

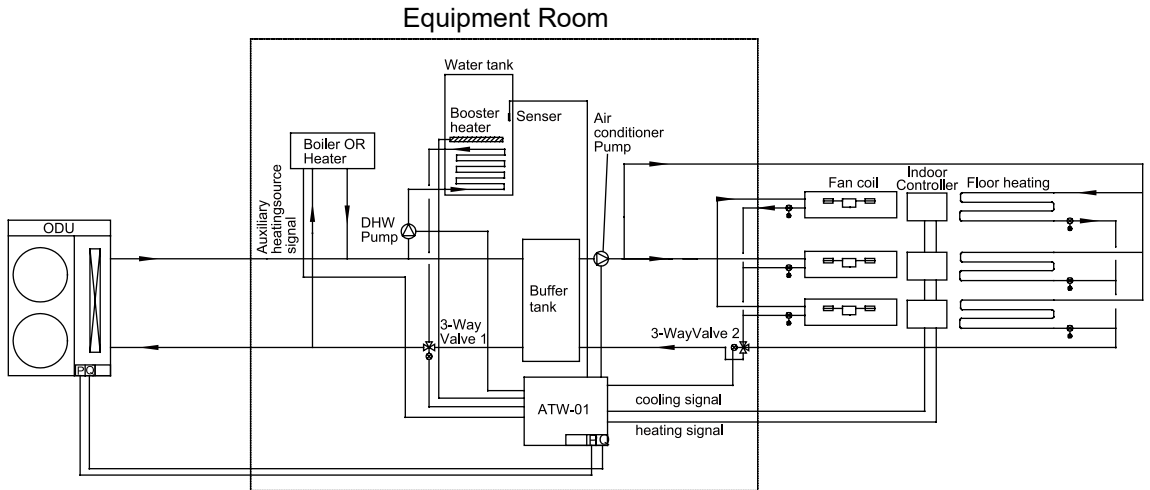


Fig.3 DHW controlled by YR-E27

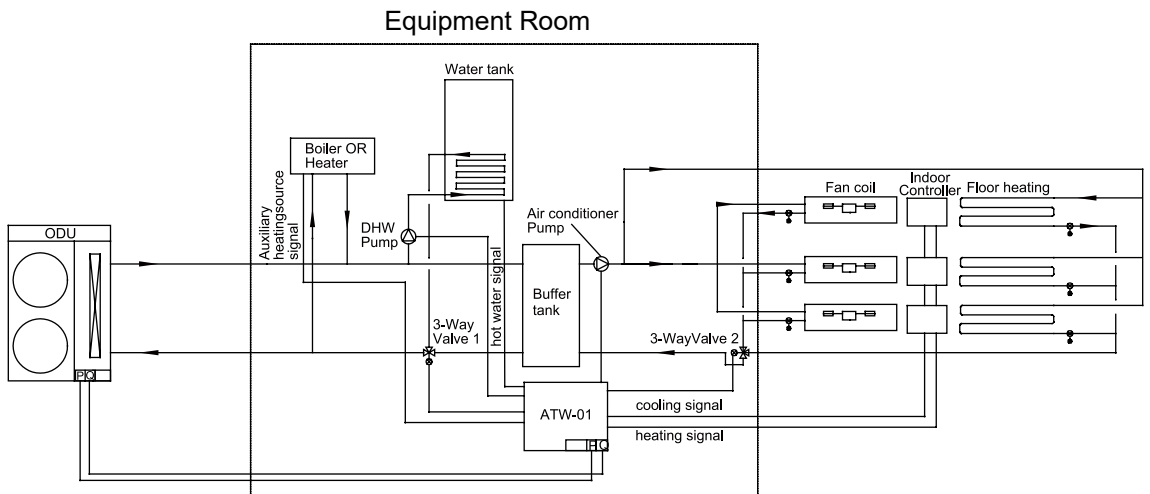


Fig.4 DHW controlled by User's controller

Before connecting the ATW-A01, please set the outdoor unit first, open the outdoor unit casing and the control box, then setting the board dial switch, make the BM1-1&1-8&2-8 as follows:

1. If the outdoor unit connect with ATW-A01, make the outdoor's BM1-8 to ON.
2. If DHW function is activated, Outdoor PCB set BM2-8 to on, and two options as follow:
 - YR-E27 together with DHW temperature sensor (Connected at CN31) which will be inserted into DHW tank while Outdoor PCB BM1-1 will be set to OFF (Fig.3);
 - User sends on/off to CN22 while Outdoor PCB BM1-1 will be set to ON (Fig.4).

Electrical wiring

Connect the outdoor PQ to ATW-A01 PQ, extended functions are connected according to the actual situation.

NO.	Input Description	Remarks
CN31	Water tank temperature sensor	When use YR - E27 to control DHW, check the temperature of water tank
CN17	Water replenishing switch	Reserve
CN20	Cooling signal swatch	When there is cooling demand, the dry connect is ON, otherwise is OFF
CN21	Heating signal swatch	When there is heating demand, the dry connect is ON, otherwise is OFF
CN22	Hot water demand	When use the user's own, controller to control DHW
CN23	Frequency limiting	When the dry connect is ON, the outdoor's output will reduce
CN24	Out ALARM	When the dry connect is ON, the outdoor will stop
CN26	Water temperature setting (0~+10V)	Reserve
CN6	Connect Outdoor PQ(PQ)	For communication with outdoor

NO.	Output Description	Remarks
1	3-Way Valve #2	When the control line 1 is power on, the water to floor heating. Otherwise, the water to Fancoil
2	L(3-Way Valve)	220V-L
3	N(3-Way Valve)	220V-N
4	3-Way Valve #1	When the control line 4 is power on, the water to DHW, otherwise ,the water to buffertank
5&6	Hot Water DHW Pump	/
7&8	Reserve	Reserve
9&10	Leakage-proof Valve	Reserve
11&12	Auxiliary heat source signal	On/off dry connect
13&14	Floor Heating Valve	To cut off the water to floating
15&16	Air Conditioner Pump	/
17&18	Heater(3KW Max)	DHW water tank heater
CN13	ALARM	When the outdoor alarmed, output on dryconnect
CN14	MODE	ON: Cooling OFF: heating
CN15	ON/OFF	/
CN16	Defrost	ON: defrosting OFF: not defrost
CN18	OUT1	Reserve

Electrical wiring

The wiring for the power line and signal line of connection kit

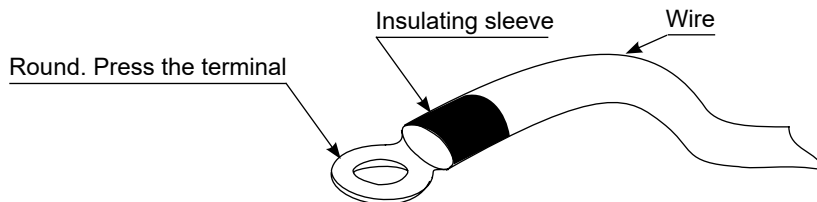
The wiring for the power line of connection kit, the wiring for the signal line between connection kits and outdoor units as well as the wiring between connection kits.

Total Current of valve boxes (A)	Items	Cross Section (mm ²)	Length (m)	Rated Current of Overflow Breaker (A)	Rated Current of Power Leakage Breaker (A) Leaking Current (mA) Operating Period (S)	Cross Sectional Area of Signal Line	
						Outdoor - connection kit (mm ²)	Connection kit - connection kit (mm ²)
<10		2	20	20	20A,30mA,0.1S or below	2cores ×0.75-2.0 mm ² shielded line	
≥10 and <15		3.5	25	30	30A,30mA, 0.1S or below		
≥15 and <22		5.5	30	40	40A,30mA, 0.1S or below		
≥22 and <27		10	40	50	50A,30mA, 0.1S or below		

- Power cable and communication wire must be fixed firmly.
- Each connection kit must be earthed well.
- When power cable exceeds the range, thicken it appropriately.
- Shielded layer of communication wires must be connected together and be earthed at single point.
- Communication wire total length cannot exceed 500m.

Notes:

- (1) The above wiring example is only for reference. The number of connection kits and indoor units shall be subject to the field installation.
- (2) Two-core non-polar communication line with shield shall be adopted for communication lines between the connection kit and the indoor/outdoor unit.
- (3) All connection kits within one system may share one over current breaker for power supply. But it's necessary to compute total current capacity specification.
- (4) For wiring harness connected to the power terminal block, the terminal shall be pressed with a round (refer to the following figure).



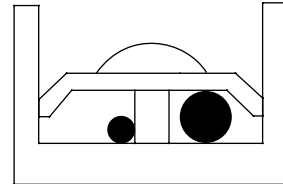
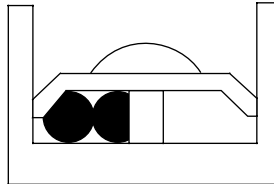
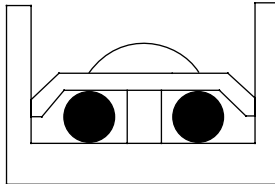
Electrical wiring

- 1) The power terminal block shall not be crimped with 2 wires of different diameters. Otherwise, poor crimp connection and looseness may lead to abnormal heating or sparking of the line.
- 2) Refer to the following figure for crimping wires with the same diameter.

Connect wires with the same diameter on both sides

It's forbidden to connect two wires on one side

Wires with different diameters are not allowed



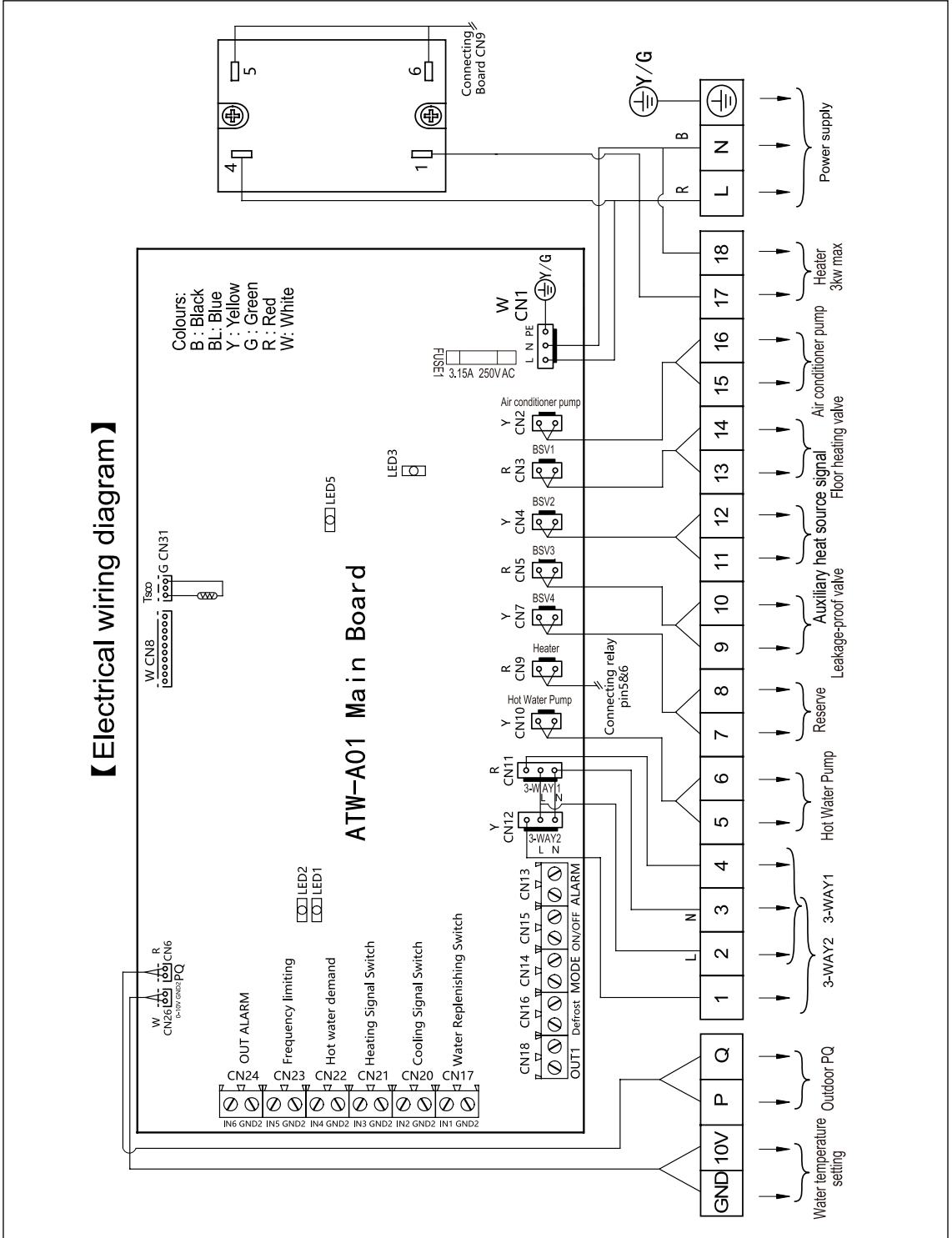
- (5) Tighten terminal screws with proper screw driver. Screw driver of small dimension will damage the screw head and fail to tighten properly.
- (6) If terminal screws are tightened excessively, they may be damaged. Refer to the following table for tightening torques of terminal screws:

Dimension of terminal screw	Tightening torque (N.m)
M3.5 (terminal block for communication line)	0.80~0.96
M4 (terminal block for power line)	1.18~1.44
M4 (terminal block for ground wire)	1.52~1.86

- (7) Power line is forbidden to the communication terminal block because it will damage the circuit control board.
- (8) Wiring of communication lines shall be within the following scope. Exceeding the limit will possibly lead to abnormal communication.
 - 1) The maximum wiring length between the outdoor machine and the valve cage, the valve cage and the indoor machine, and between valve cages is 1000 m at most. The total wiring length is 1000m at most.
 - 2) The maximum wiring length between the valve cage and the wire controller for switching working modes is 500 m at most.

Electrical wiring

Electrical wiring diagram



Move and scrap the air conditioning

- When moving, to disassemble and re-install the air conditioning, please contact your dealer for technical support.
- In the composition material of air conditioning, the content of lead, mercury, hexavalent chromium, polybrominated biphenyls and polybrominated diphenyl ethers are not more than 0.1% (mass fraction) and cadmium is not more than 0.01% (mass fraction).
- Please recycle the refrigerant before scrapping, moving, setting and repairing the air conditioning; for the air conditioning scrapping, should be dealt with by the qualified enterprises.

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